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ROTALIGN® PRO

The ultimate in laser shaft alignment



Taking professional alignment to a higher I

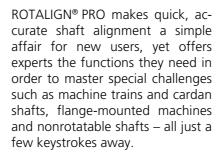
As maintenance technicians' job responsibilities grow more varied, so does the need for an alignment system to do more. Most systems can deal with horizontal and vertical machinery and measure soft foot. Some can even measure misalignment uncoupled – but the new ROTALIGN® PRO does much more. It lets you align machine trains of up to six machines, calcu-

lating which machine feet to move in order to minimize correction effort. It not only measures soft foot but also analyzes it and suggests corrective action. It can even compute thermal growth for you. But ROTALIGN® PRO does not stop at the alignment of rotating machines: it also features an optional program for accurate single-pass straightness measurement.



evel

Expertise for everyone



Aligns horizontal & vertical machines!



Aligns coup<mark>led & uncoupled shafts!</mark>



Rotate shafts only a quarter-turn in any position!



Buy it toda<mark>y –</mark> use it today!



Machine train alignment!



Built-in soft foot expertise!



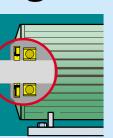
Thermal growth computation!



Cordless measurement!



lignment pays for itself!



Reduces bearing and seal damage

Minimizes energy loss

Cuts production downtime



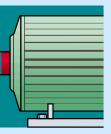


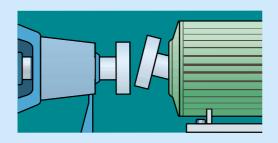
Measure straightness with ease!



Take Command with PC software!







ROTALIGN® PRO does it all!

3-key alignment: Quicker, easier, more flexible

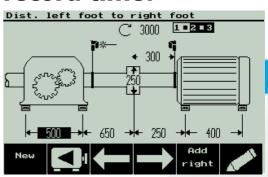




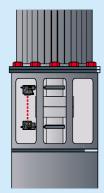
Quick and easy setup

The job setup screen gets you up and running quickly with a clear, yet detailed diagram of the machines to be aligned. The same screen also lets you add machines to new or existing trains, specify coupling types and dimensions, RPM, amount of thermal growth and much more!

Define any machine in record time!

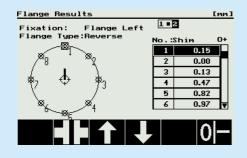


No machine too 'exotic'



Flange-mounted machines: a breeze to align!

Precise alignment of vertical machines and horizontal flange-mounted machines was never this easy! ROTALIGN® PRO shows shimming corrections for each flange bolt and lets you monitor lateral positioning 'live' on screen as well.







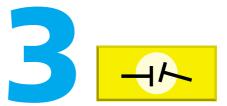
Automatic measurement with total control



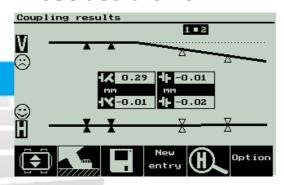
Measures all by itself!

Simply adjust the laser beam, then rotate the shafts to begin measurement: in less than a quarter-turn, ROTALIGN® PRO automatically registers enough points to determine alignment accurately.





Alignment results in their most usable form



The whole picture at a glance

ROTALIGN® PRO shows you the complete alignment condition in a single clear screen: coupling misalignment, machine foot corrections, even tolerance compliance indicated by 'happy faces' for horizontal and vertical planes.

Ultimate alignment convenience

Machine templates save setup time!

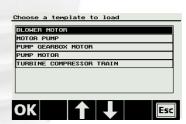
Why spend time entering every machine detail by hand before each alignment job? Machine templates offer predefined configurations including machine types/names, identification tags, dimensions, tolerances, targets etc.

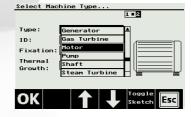
Choose your machine!

Select your specific machine type and its detailed depiction from a built-in selection. This makes for especially convenient handling of multi-element machine trains and also enhances your alignment reports.

Truly traceable results, every step of the way!

Document every step of the entire job with the 'Job Record' feature of ROTALIGN® PRO, complete with comments (e.g. 'as found,' 'as left' etc.) for ISO-compliant traceability.





| nfo | Date | Time |
|---------------------|------------|-------|
| as found | 20.05.1998 | 08:55 |
| after soft-foot ck. | 20.05.1998 | 09:06 |
| after shimming | 20.05.1998 | 09:21 |
| after move | 20.05.1998 | 09:28 |
| as left | 20.05.1998 | 09:34 |
| Current Selection | | |
| | | |
| | | |



The right brackets for all your machines



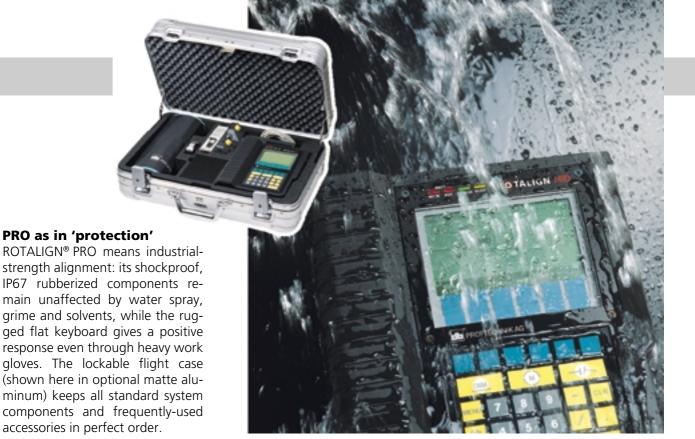
Quite possibly the only bracket you'll ever need: the standard ROTALIGN® PRO compact chaintype bracket ALI 2.891set uses interchangeable parts to fit onto shafts and solid couplings ranging from 15 mm to 500 mm (5/8" to 20") in diameter in a matter of seconds!



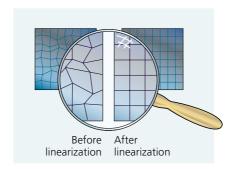
Instant mounting on any ferromagnetic surface: just place the timesaving ALI 2.112 compact magnetic brackets onto coupling flanges or shaft faces and you're all set! Powerful magnets hold sensors rigidly in place for measurement, yet allow extremely easy, flexible adjustment.



Shafts can't be rotated? No problem with ROTALIGN® PRO! Simply place the ALI 2.230 magnetic sliding bracket onto the coupling flange or shaft end and slide it around the circumference to take measurements in seconds. Suitable for shaft/coupling diameters from approx. 80 mm (3 1/8") on up.

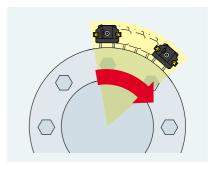


Alignment advantages through technology



High-precision detector gives unparalleled accuracy

Even the best commercially-available position detectors are no match for those linearized by the unique PRÜFTECHNIK AG process: each individual detector undergoes a complex mathematical optimization procedure to give exceptional accuracy over a large measurement area. This enables you to perform alignment reliably at separations of 10 m (33 ft.) and beyond!

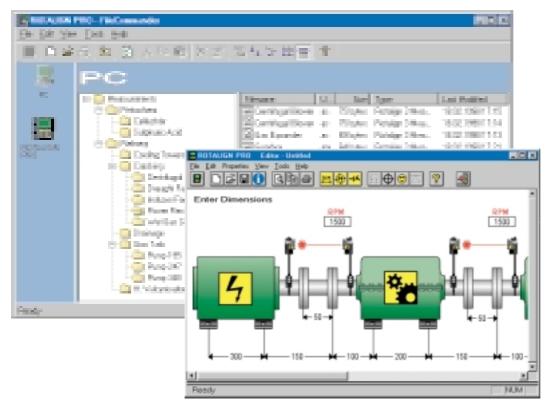


Ultimate flexibility: Measure in a quarter-turn or less!

Two built-in electronic inclinometers continuously keep track of the shaft rotation angle for each measurement of laser beam position. This ensures that alignment corrections are calculated precisely for vertical and horizontal directions, and thanks to the patented measurement techniques, you can even measure

- in one continuous sweep!
- in less than 1/4 turn!
- in either direction!
- from any starting position!

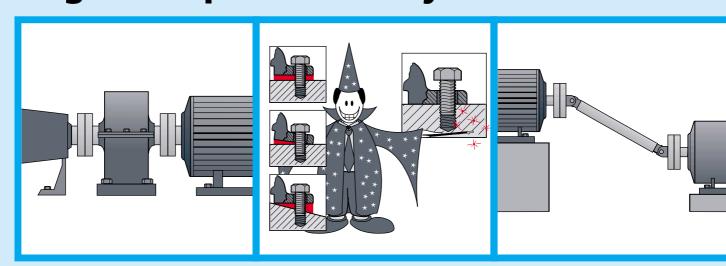
PC support: before, during & after



The timesaving PC partner: ROTALIGN® PRO Commander

ROTALIGN® PRO Commander software saves alignment time at the job site by giving you complete control with the point-and-click ease of Windows™ 95 or NT! Display and store alignment results, customize the ROTALIGN® PRO computer and specify all aspects of the machines to be measured. Define machine templates, even for entire trains of up to six machines in one file. Select among alignment tolerance tables or modify them to suit your particular circumstances. Machine definitions and measurement results are logically organized by plant, area and machine train or aggregate.

Alignment power for any situation



Machine train alignment!

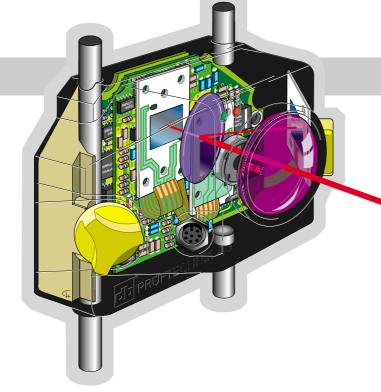
ROTALIGN® PRO handles trains of up to 6 machines (5 couplings), complete with specific tolerances, targets, names and icons for each machine. Machine trains can have horizontal or vertical shafts, with or without flange-mounted (C-face) machines!

Built-in soft foot expertise!

The new Soft Foot Wizard (patent pending) helps you resolve difficult machine frame distortion problems on the spot. One soft foot, two soft feet, rough adjustment of severe soft foot, or induced soft foot from piping strain or severe misalignment: the Soft Foot Wizard recognizes such situations and gives you expert recommendations on how to handle them.

Align cardan shafts

Cardan shafts save space by running at an angle. But misalignment can pose a serious threat (especially to electronically-controlled synchronous and asynchronous AC drive motors) due to rapid RPM fluctuation of the drive shaft. ROTALIGN® PRO masters cardan shafts with ease thanks to a new special function and optional ALI 2.893SET large-offset brackets.

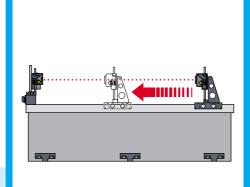


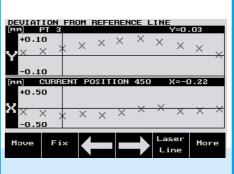
Advanced design features mean fast, accurate results

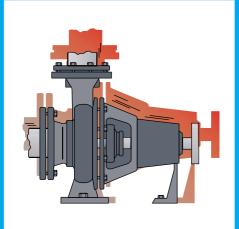
ROTALIGN® PRO measures alignment by tracking to the nearest 1/1000 mm laser beam displacement over the surface of a position detector as the shafts are turned. The more accurately this measurement is made, the more reliable the alignment corrections will be. And accuracy is enhanced by features like dual inclinometers and a quadruple-axis position detector with ultra-precise linearization.

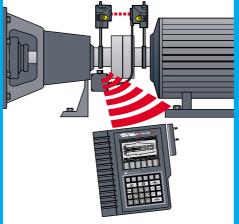
Straightness measurement with ease!

Now measure straightness (vertical and horizontal) of ways, beds and other applications, far more quickly and accurately than with conventional taut wires, theodolites or even other laser methods. Optional straightness module ALI 3.630SET includes adjustable brackets that fit a wide range of workpieces.









Straightforward results

ROTALIGN® PRO shows you vertical and horizontal offsets at a glance, based upon optimized correction values or your choice of stationary points – and guides you through corrections 'live' on screen as well in both horizontal and vertical directions at the same time

Thermal growth computation!

No specs available for compensation of thermal effects? Let ROTALIGN® PRO compute thermal growth based on temperature change, machine geometry and material coefficient of thermal expansion - even when machine structural components are made of different materials!

Cordless measurement!

No more cable to constantly disconnect and reconnect when large shafts require use of turning gears for measurement rotation or in "hot" (radiation) areas. The optional infrared data transmission link ALI 4.609SET is invaluable for passing alignment readings from the measurement receiver to the ROTALIGN® PRO computer, reliably and with no cable connections.

ROTALIGN® PRO Technical data

Laser emitter

GaAlAs semiconductor laser Laser 670 nm (typical) Wavelength Beam diameter

5 mm Beam divergence < 0.3 mrad < 1 mW Beam powe

Class 2; FDA 21CFR 1000 and 1040 Laser safety class Do not look into laser beam. Safety precautions

9V block battery, IEC 6LR61 (alkaline or lithium) Power supply

Operating time, 80 hours,

continuous depending upon battery type Temperature range 0°C - 60°C (32°F -140°F) Approx. 165 g (5.8 oz.) Weight

Laser receiver

Directions of 5-axis 2 planes (4 displacement axes) 1 inclination 360° (angle to plumb) detector measurement Two detector areas 18 mm x 18 mm (0.7" x 0.7") each Separation between

Approx. 160 mm (6 1/4") measurement planes Resolution 1 μm (0.04 mil); angular 10 μRad

< 2% Frror < 2° Error rotation angle Measurement rate Approx. 20 Hz 0°C - 60°C (32°F -140°F) Temperature range Weight Approx. 190 g (6.7 oz.)

Laser emitter/receiver

Max. measurement separation between emitter and receiver

10 m (33 ft.) Ensured by temperature-stabilized light metal housing Measurement stability

Environmental Shockproof, waterproof, dustproof protection

Protection from ambient light

Dimensions, W x H x D Approx. 105 x 67 x 47 mm (4 1/8" x 2 5/8" x 1 7/8")

Computer

LCD screen 60 x 95 mm (2 3/8" x 3 3/4"), 200 x 320 pixels, with contrast control LED indicators

Main battery low, auxiliary battery low, battery charging, 'sleep' mode 'Sleep' mode blanks screen, inter-Power conservation

rupts measurement after user-defined period of nonuse; automatic shutoff after a further user-defined period

6 variable-function keys (soft keys) Kevboard 20 fixed-function keys (hard keys) External interface RS-232C (serial) and parallel printer

interface for graphics or text reports and instant screen dumps.

Nonvolatile 4MB PCMCIA card, stores Memory over 1000 measurement sets with labels, comments etc.

Power supply 6x 1.5V (IEC LR 14) Size "C"

(alkaline standard, NiCad rechargeable optional) Optional: Lead-acid block battery rechargeable by computer Optional: ALI 3.576 mains adapter for 110V/220V (switchable),

output 400 mA min. at $12V \pm 5\%$ 9V block (IEC 6LR61), provides 20 - 40 min. operation Auxiliary battery

Lithium (laser welded type), Backup battery maintains data memory for 5 years Operating time, computer/receiver

Environmental protection Operating temperature Dimensions, W x H x D

Weight with battery

Carrying case

Standard ABS, drop tested (2 m / 6 1/2 ft.) Optional Aluminum shell Both cases feature 2 key locks

and 1 combination lock Case dimensions, Approx. 550 x 380 x 205 mm 21 5/8" x 15" x 8 1/8" WxHxD

Weight, including Approx. 11.2 kg (24.6 lb.) all standard parts

Non-contact IR data transmission from receiver to computer Approx. 8 m (26 ft.), depending upon Max. range

surrounding conditions.

50 hours (alkaline batteries)

0° C - 45° C (32° F - 113° F)

Approx. 1.75 kg (3.8 lb.)

Approx. 210 x 240 x 70 mm

8 1/4" x 9 1/2" x 2 3/4"

9 hours (lead-acid battery pack)

25 hours (NiCad batteries)

Waterproof, dustproof,

shockproof (IP67)

Intrinsic safety



FFx ih IIC T4 Approx. U.S. equivalent: NEC Article 500-4, Class 1, Division 1, groups D,C,B,A and special safeguards T4

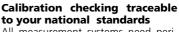
ROTALIGN®PRO Commander PC software ALI 3.592SET lets you:

- Back up and restore machine alignment data files under Microsoft Windows
- Issue alignment reports
- Display alignment results
- Configure the ROTALIGN®PRO computer
- Define machine templates for guick setup Includes serial interface cable and adapter

¹ Based upon an operating cycle of 25% measurement 25% computation and 50% 'sleep' mode



ISO 9001



All measurement systems need periodic verification of accuracy to ensure reliability of results; ISO standards even require it. ROTALIGN® PRO calibration can be traced at any time to national or international norms such as ISO 9000.

The world of laser shaft alignment and more

The PRÜFTECHNIK Laser Alignment Product Catalog provides details on all standard systems and a full range of accessories designed to make for faster, easier and more accurate alignment in just about any situation.

Ask for your free copy today!

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You can take advantage of expert advice to ensure you get the best, most appropriate and cost effective equipment for the job. We supply a wide variety of industries, so if there is another way to do the job or save you time and money we'll pass on the benefit of our experience for free.

Honest advice, just a phone call away.

If we don't have a particular item, rather than hiring you something that won't do the job, we would rather direct you to an alternative supplier. You will always be provided with full instructions and if you still need help, call our technical team on Nationwide Low Call 0333 6000 600. Our aim is to save you time, frustration and money.

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You won't waste your time contacting Inlec. Every request for equipment is logged and carefully considered. Listening to our customers helps keep our product range up to date and relevant. If you are unhappy about any aspect of our service please let us know so we can put it right.

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1 GUARANTEE SAME DAY DESPATCH

We understand why prompt delivery is important to you. So, if we confirm your order before 3pm, you are guaranteed same day despatch.

OUR PRICE GUARANTEE

Inlec guarantee you real value for money. Our price match policy is simple - if you can hire the same product for less elsewhere, we guarantee to match that price and reduce it by a further 10% of the difference - and still deliver our industry leading technical and customer support.

For full details check our price-match quarantee online

3 TOP QUALITY GUARANTEED

All equipment is thoroughly checked prior to dispatch to ensure you receive it in full, safe working order. Your shipment will be securely packed and include manufacturer's instructions, accessories or consumables and a valid calibration certificate where appropriate. In addition, Inlec offer a 24 hour replacement service if you decide the equipment is not suitable for your application*.

FRIENDLY, KNOWLEDGEABLE ADVICE GUARANTEED

Inlec are happy to provide you with free advice, from anunbeatable team of experienced, knowledgeable and friendly engineers and hire experts.

9 YOUR GUARANTEE OF THE BEST CUSTOMER SERVICE

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*subject to availability and conditions

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